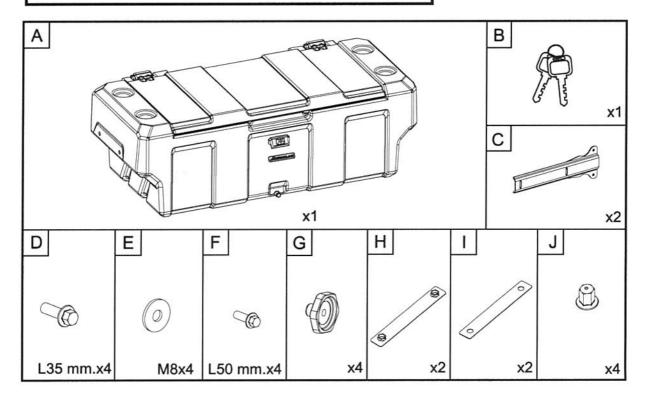
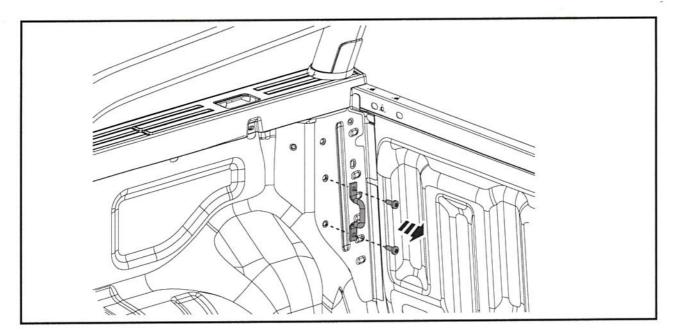


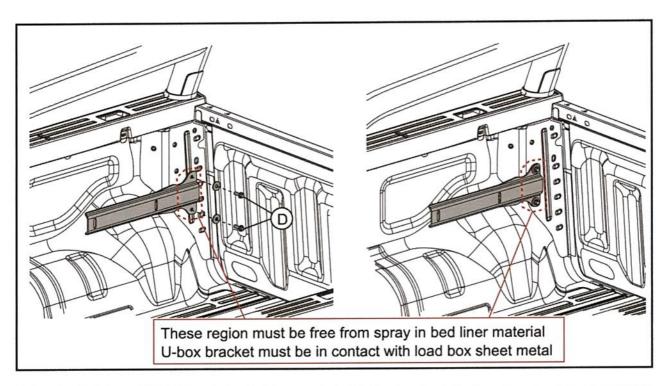
FORD RANGER 2022



102110000952	1/8
--------------	-----

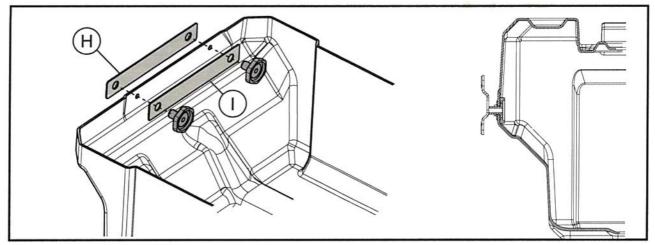


 For both RH and LH, Remove tie down hook as shown and carefully store it in the glove compartment.



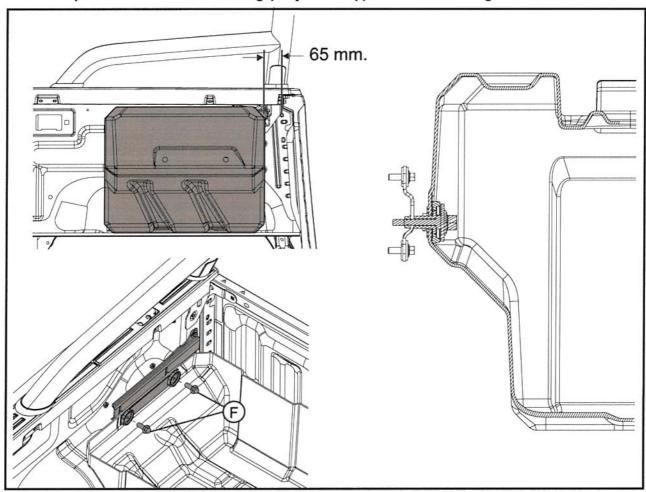
2. For both RH and LH, Mount steel side bracket with the truck at the location as shown with two hex flange screws M8 L35 mm.(item D) and washers with 22.5 N.m. torque value.

Rev.00



3. Before placing the U-box on the tub, loosely mount U-box body with with plate H and plate I by using gap adjusters at the clamping holes for both RH and LH as shown above. (For this step, no need to fully tighten).

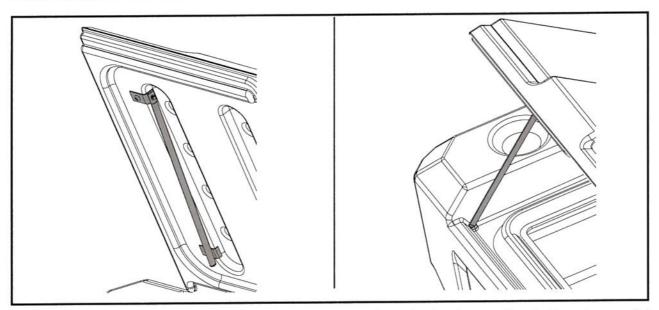
Note: Both plates must sit flush when the gap adjuster is applied before attaching the box to the brackets.



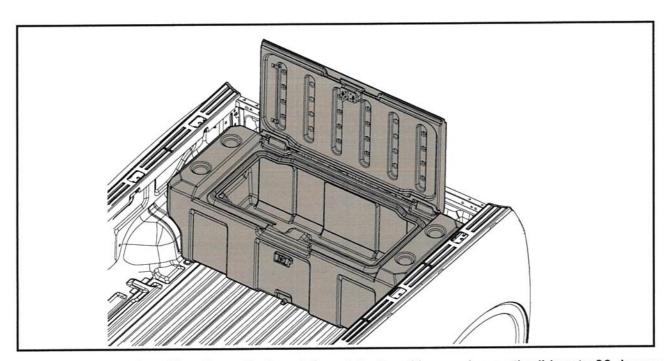
4.Place the U-box at the location as shown to align the side holes to be coincided with the brackets slot. Then, for both LH and RH, fully tighten the gap adjusters until they fully enclose the brackets surface, and tighten the U-box set with the brackets by Hex flange screw M8 L50 mm mm.(item F) and hex flange nut M8 as shown with at least 20 N.m torque value.

Rev.00 102110000952

Stay-opened feature



4.1 Open the lid at around 35 degrees, detach the bar from the bar keeper bracket, and move it to shore up against the support cavity at the body as shown below



4.2 For the second position, keep the bar at the original position, and open the lid up to 90 degree to the horizontal plane as shown, and the lid can stay still at this position.

Do's and Don'ts tips

- 1. Make sure that the rod is completely folded before closing the lid.
- 2. When opening the lid up to final position, don't push it with excessive load to avoid fatigue at the lid hinge.
- 3. For vehicle without bed-liner, U-box brackets must be fitted directly onto the sheet metal.
- 4. For install on plastic bed-liner, mounting must utilze the tie-down hook spacers on the bed-liner.
- 5. Clean and re-apply Loctite on the bolts for any re-install.

Pay 00	102110000952	4/8
Rev.00	102110000952	